



Dart Aerospace Ltd.
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D4165-9
Job Sheet 169997



Part No: D4165-9

Job Qty: 2 ea

Part Name: Angle



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/5/18

Job Tracking No:

Created By: Mario Poulin

Due Date: 1/26/18

Description:

Type: SOLD

Note: DWG REV B SHEETS 5,6 IPP Rev:A 11.03.09 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/25/18	0.00	0.00	Start Up Waterjet		SC 18/01/08
100	Waterjet	2 pcs		1/25/18	0.00	0.25	Waterjet1		SC 18/01/08
110	QC	2 pcs		1/25/18	0.00	0.00	QC2 Waterjet-3		SC 18/01/08
120	QC	2 pcs		1/25/18	0.00	0.00	QC8-4		38
123	Brake NC	2 pcs		1/25/18	0.04	0.25	Brake NC 2		DAS 38
127	QC	2 pcs		1/25/18	0.00	0.00	QC5		38
130	HandFinish	2 pcs		1/26/18	0.00	0.28	HandFinish1		18-02-08
135	QC	2 pcs		1/26/18	0.00	0.00	QC3		28
140	Packaging	2 pcs		1/26/18	0.00	0.00	Packaging3-2	5/237	STL
150	QC21-SA	2 Ea		1/26/18	0.00	0.00	QC21		DAS 21 3-80

FEB 05 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.040	1	81	0	0

M138389

1.52

Part Specifications

Specifications could not be found.

Plex 1/5/18 12:59 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS				
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
		Large Fab ☐	Composite ☐	Supplier ☐		
Date : _____	Step #: _____	QTY Effective : _____			MRB (QSI042) Approval	

Description Work Order Deviation

D4165 - 9

Start up Operation

Mfg Date: 01/08/18
Job No: 169997

PART NO: _____
Revision: _____
Operation: _____
Change No: _____

Completed By _____

Lead hand / Supervisor Approval Verification _____

QC / QA Coordinator Approval _____

Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐		Pressu ☐ Bendin ☐ Centre ☐ Cracks ☐ Crimp/t. ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					

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FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	11.04.28	New Issue	KJ 	